Icing in SLD (Supercooled Large Droplet), ICI (Ice Crystal Icing) and snow conditions

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SLD, ice crystals, snowflakes: some definitions

SLD: Supercooled Large Droplet

- Droplet for which $D > 50 \mu m$.
- Complex interaction with the wall.

	•	

Definition	MVD range (μm)	Dmax range (µm)	No. of 30-s data points	MVD (μm)	Dmax (μm)
Freezing drizzle	<40	100-500	1469	20	389
environments	> 40	100 500	225	110	474
Freezing drizzle environments	>40	100–500	335	110	474
Freezing rain environments	<40	>500	193	19	1553
Freezing rain	>40	>500	447	526	2229
environments			_		





SLD, ice crystals, snowflakes: some definitions

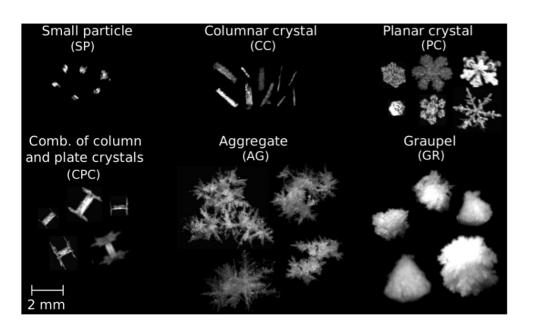
Ice crystals:

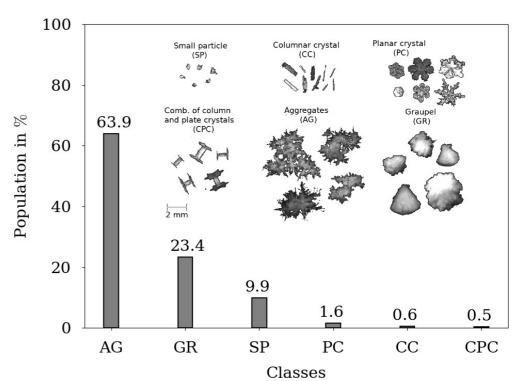
- Ice particles D ~ 100 μm.
- Non sphericle particles.
- Present at high altitude and low temperature.
- Characterization of the existing liquid water.

SLD, ice crystals, snowflakes: some definitions

Snowflakes, aggregates:

- Predominance of aggregates (D_{max}>1mm)
- Low bulk density (~10 kg.m⁻³)





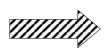
Classical icing limitations

Roselawn, USA, 1994



ATR 72-212

"The loss of control, attributed to a sudden and unexpected aileron hinge moment reversal, that occurred after a **ridge of ice accreted beyond the deice boots** while the airplane was in a holding pattern during which it intermittently encountered supercooled cloud and drizzle/rain drops, **the size and water content of which exceeded those described in the icing certification envelope.** The airplane was susceptible to this loss of control and the crew was unable to recover."



- Unusual droplet diameter and liquid water content.
- Ice protection systems (IPS) poorly qualified for the regime of large droplets.
- Supercooled large droplets (SLD).

Classical icing limitations

AF 447 flight Rio de Janeiro – Paris (2009).



Conclusions from the BEA report :

- « There was an inconsistency between the measured velocities, probably due to the clogging of the Pitot probes by ice crystals »
- « The exact composition of cloud masses in the atmosphere above 30,000 feet is poorly known, especially with respect to the level of supercooled water/ice crystals sharing and in particular their size »



- A particular behavior of ice crystal with respect to liquid droplets in the accretion process.
- The combined presence of liquid water and solid ice leads to an additional complexity in the consideration of the ice crystal regime.
- Ice Crystal Icing (ICI) regime.

Classical icing limitations

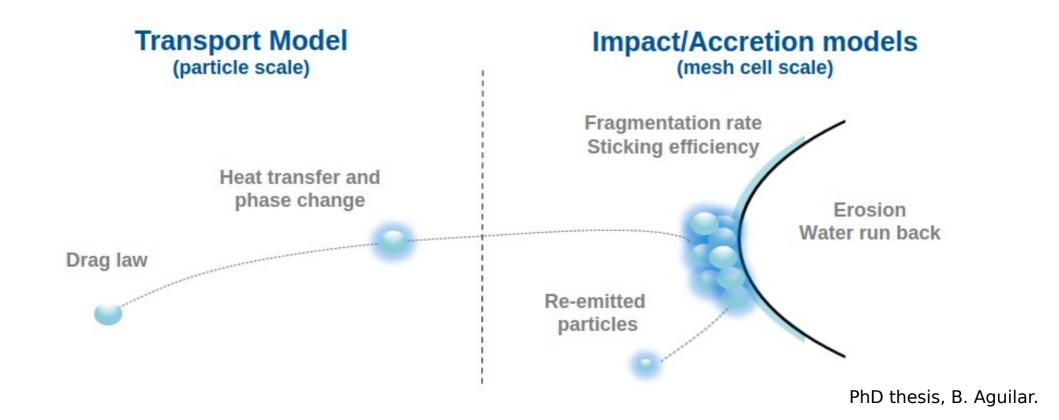
HH-65A Dolphin

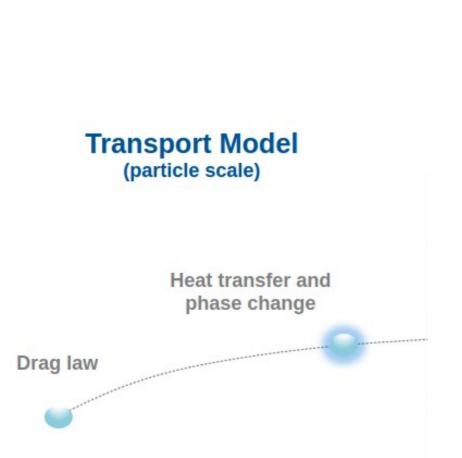


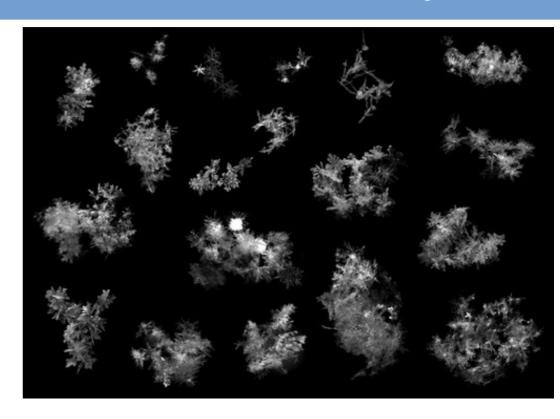
Problems encountered during the test phase (admiral James S. Gracey, US, 1986: « The snow problem was that the **snow accumulates in an inlet and then breaks off** »



Icing in **snowy conditions**.

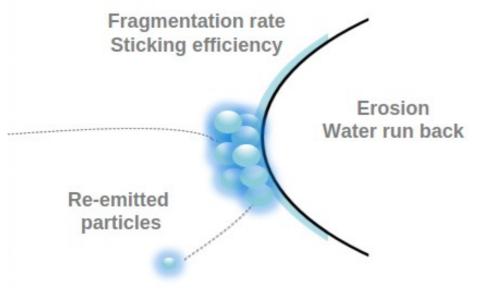




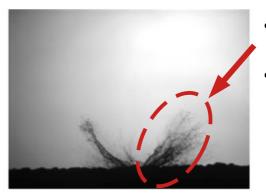


- Wide variety of shapes for snowflakes and aggregates.
- Very different from a droplet and even from an ice crystal.
- Non-spherical particle with low bulk density ⇒ Adapt models for drag coefficients and heat and transfers.

Impact/Accretion models (mesh cell scale)



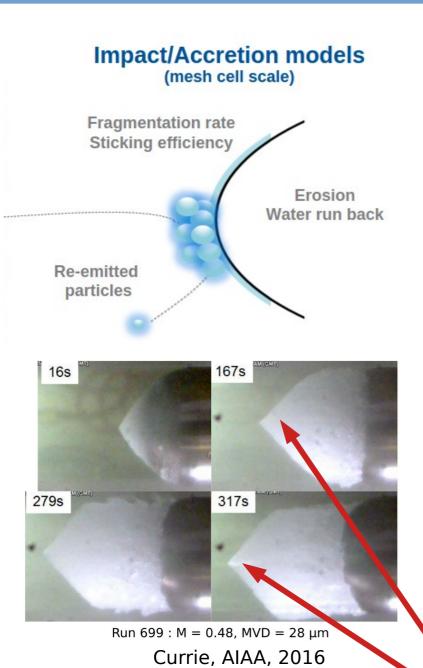


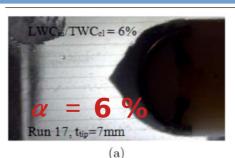


- Partial deposit on the wall
- Re-emitted particles

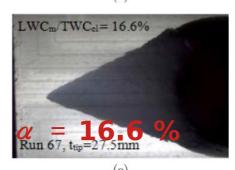


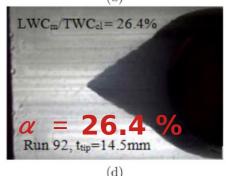
Impact of a **SLD** (D=330 μ m, V=150m/s, $We \approx 10^5$) on an iced surface. (PhD thesis, T. Alary).

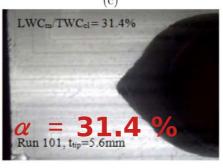










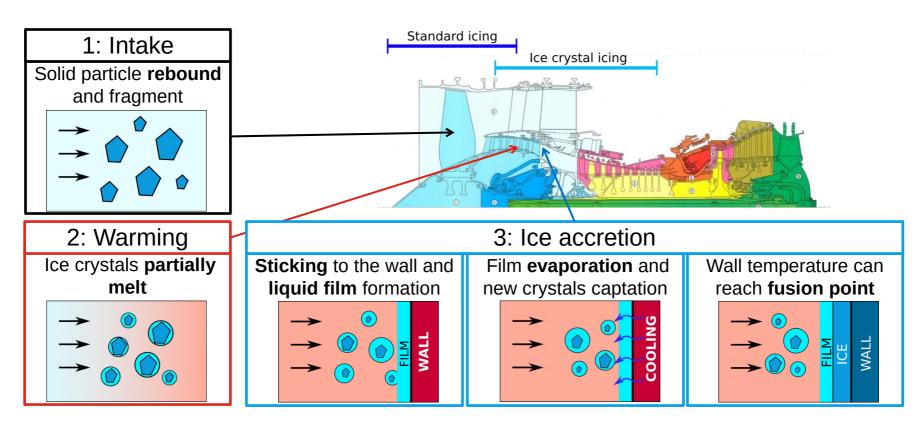


- Plateau effect on the ice shape.
- Depends on the melting ratio α of the impacting particles.



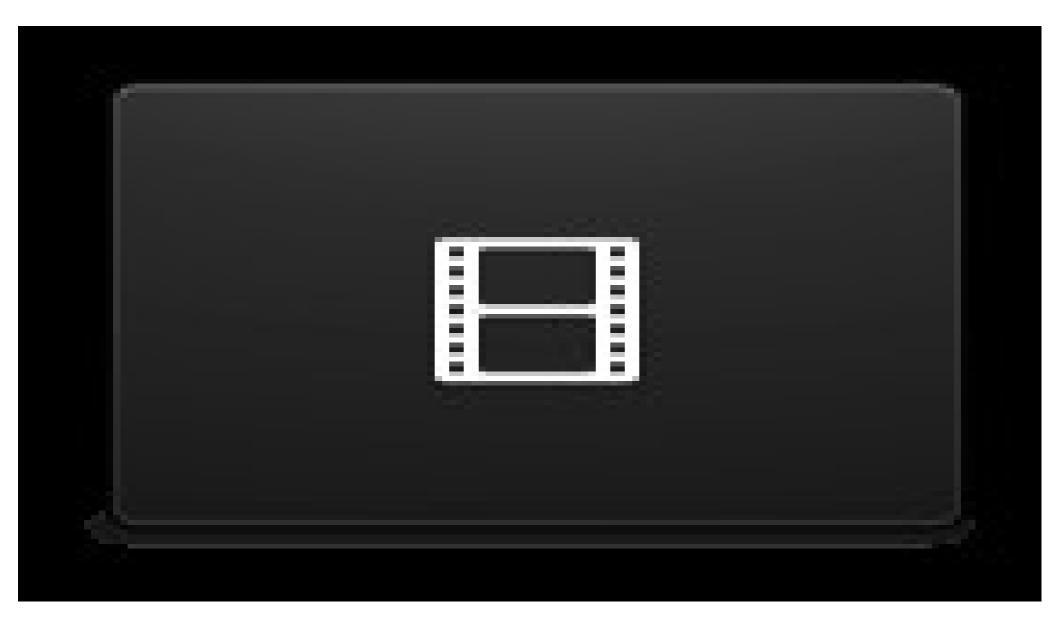
- Conical ice shapes.
- Typical of **ice crystal** icing (ICI) with erosion.

Illustrative example : ice crystal icing in an engine



Charton, SAE, 2019.

Illustrative example : ice crystal icing in an engine



Outline

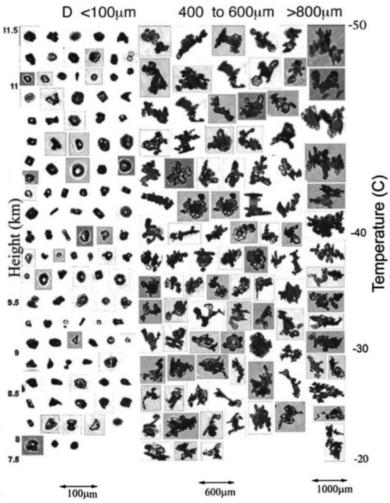
- 1) Trajectory model adaptation for SLD, ice crystals and snowflakes.
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- 3) Accretion model adaptation for SLD, ice crystals and snowflakes.

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Particle geometric description

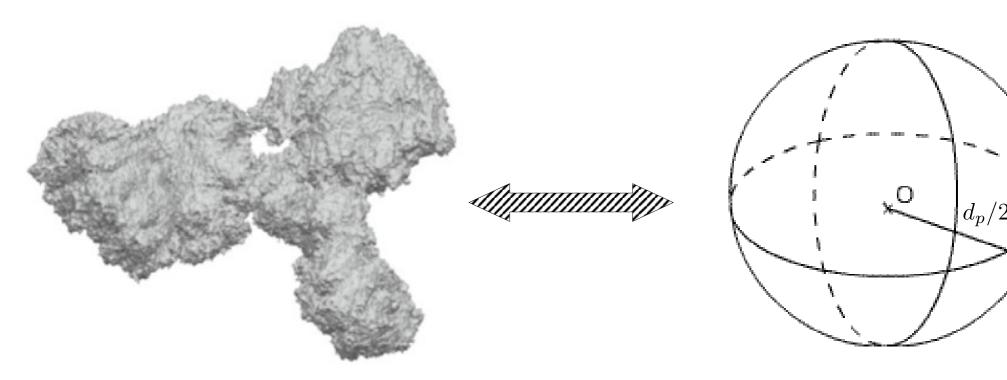
 Given the altitude (temperature) and the supersaturation level, different shapes for the ice crystals are observed



Examples of particles vs. altitude (km) and temperature ($^{\circ}$ C) imaged in three size ranges(< 100, 400 – 600, > 800 µm by CPI probe on August 22, 1999. Heymsfield *et al.*

- Several global geometric descriptors are used:
 - \checkmark Particle equivalent diameter d_p
 - \checkmark Particle **sphericity** Φ
 - \checkmark Particle **crosswise sphericity** Φ^{\perp}

Particle geometric description



Snowflake:

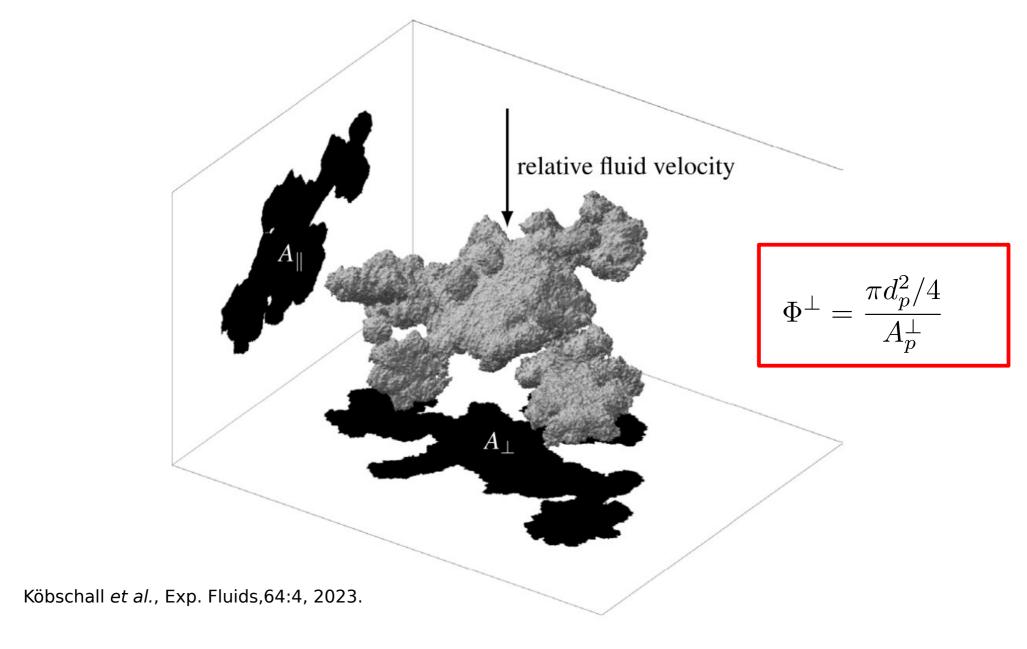
- Volume V_p
- External surface A_p

$$d_p = \left(\frac{6V_p}{\pi}\right)^{1/3}$$

$$\Phi = \frac{\pi d_p^2}{A_p} < 1$$

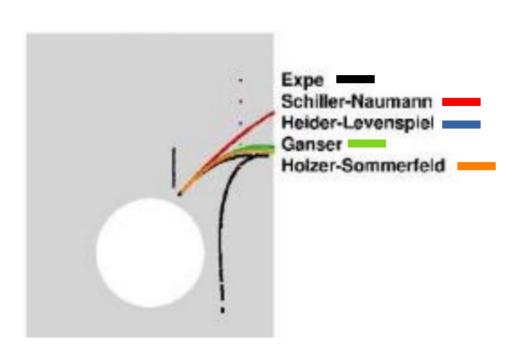
$$\Phi = \frac{\pi d_p^2}{A_n} < 1$$

Particle geometric description

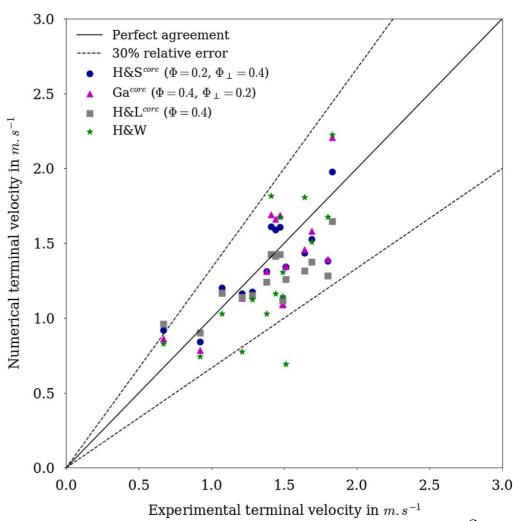


Trajectory models for non sphericle particles

Drag models :
$$\ C_d = C_d \left(Re_p, \Phi, \Phi^\perp
ight)$$



- Ice crystals
- Large sphericities ($\Phi > 0.7$)



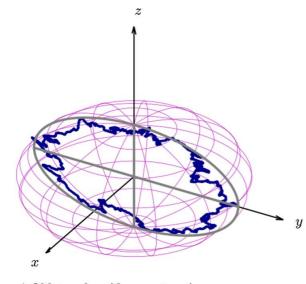
- Light aggregates ($ho_p \sim 10\,\mathrm{kg.m}^{-3}$)
- Need low values for Φ to apply drag models validated for ice crystals..

Trajectory models for non sphericle particles

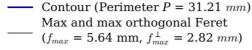
An adaptation for **light snow aggregates**



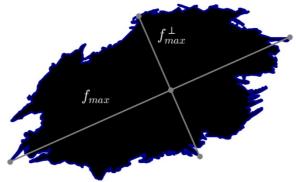
a) Grayscale image of a snowflake



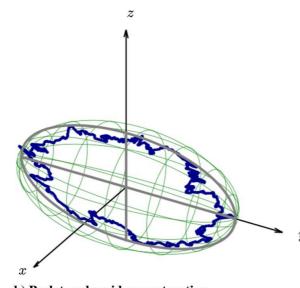
a) Oblate spheroid reconstruction 20



■ Particle shadow area ($A^{\perp} = 9.47 \ mm^2$)

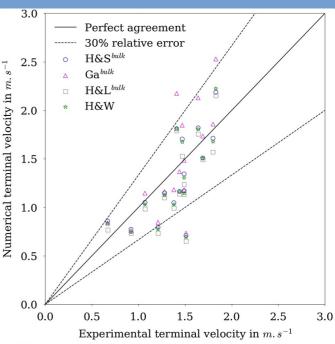


(b) Postprocessed image

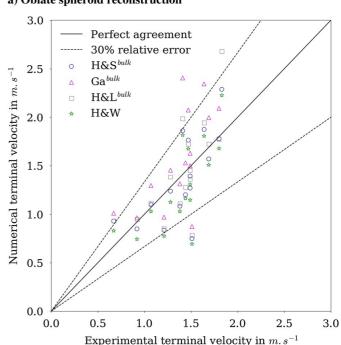


b) Prolate spheroid reconstruction

Aguilar et al., IJHMT. 2023.



a) Oblate spheroid reconstruction



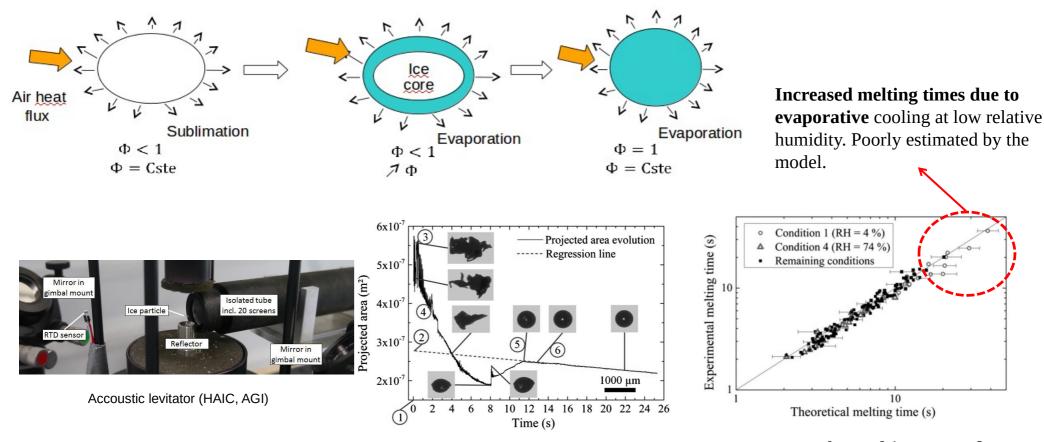
b) Prolate spheroid reconstruction

Heat and mass transfer models for non sphericle particles

$$L_f \frac{d}{dt} \left(Y_l \cdot m_p \right) = \pi d_p \frac{Nu}{\Phi} k_a \left(T_a - T_0 \right) - \dot{m}_{\rm ev} L_s$$

$$\frac{d}{dt} \left(m_p \right) = -\dot{m}_{\rm ev}$$

$$Nu = 2\sqrt{\Phi} + 0.55\sqrt{Re_p} P r^{1/3} \Phi^{1/4}$$
 Modified Frössling correlation for non-spherical particles



Non-spherical **ice crystal** particles.

Heat and mass transfer models for non sphericle particles

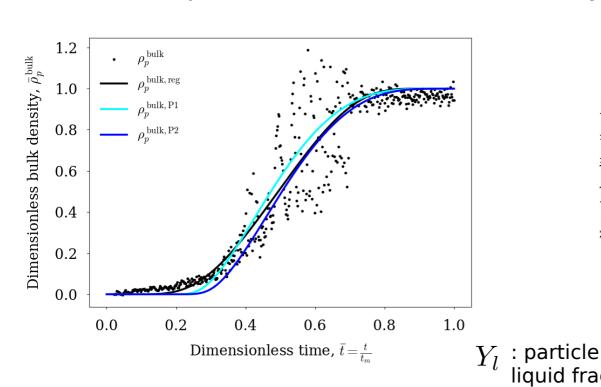
Adaptation for the case of **light snowflakes**:

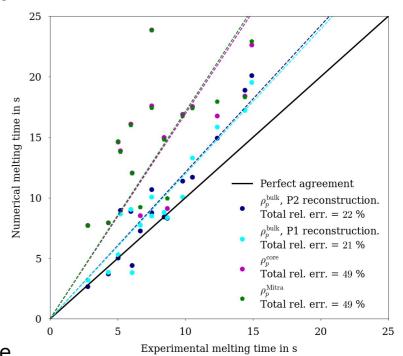
• Strong evolution of the particle density between the dry bulk density $ho_p^{
m bulk} \sim 10\,{
m kg.m}^{-3}$ and the liquid water ($\rho_l = 997 \,\mathrm{kg.m}^{-3}$).

liquid fraction

- Non linear evolution.
- A need to adapt the models derived from ice crystals.

Aguilar et al. IJHMT, 2023





$$ho_p^{\mathrm{ICI}} = \left(\frac{Y_l}{
ho_l} + \frac{1 - Y_l}{
ho_{p_0}^{\mathrm{ICI}}}\right)^{-1}$$

$$\bar{\rho}_p^{\text{snow}} = \frac{1}{2} + \frac{1}{2} \tanh \left(\frac{c_1}{1 - Y_l^{c_2}} - \frac{c_1}{Y_l^{c_2}} \right)$$

Outline

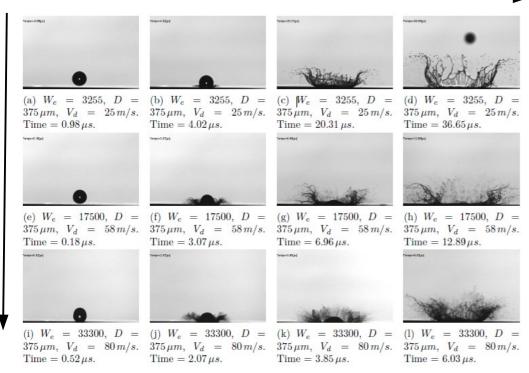
- 1) Trajectory model adaptation for SLD, ice crystals and snowflakes.
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 - a) SLD
 - b) Ice crystals
- 3) Accretion model adaptation for SLD, ice crystals and snowflakes.

Key points

A simple underlying problem:

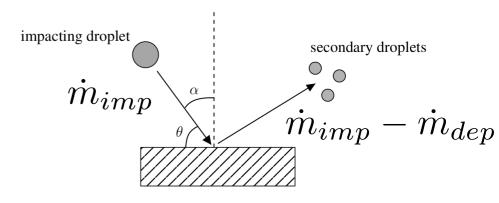
- Estimate the **sticking efficiency** $arepsilon_s$
- Characterization of the secondary (reemitted) particles

time 🖊

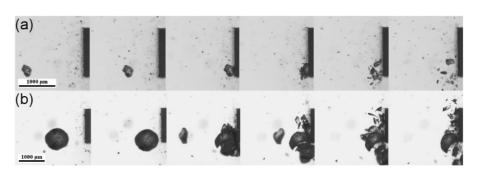


SLD impact (standard conditions) on a clean alumium wall.

Pictures from P. Berthoumieu and V. Bodoc (PHYSICE2)



$$\varepsilon_s = \frac{\dot{m}_{dep}}{\dot{m}_{imp}}$$

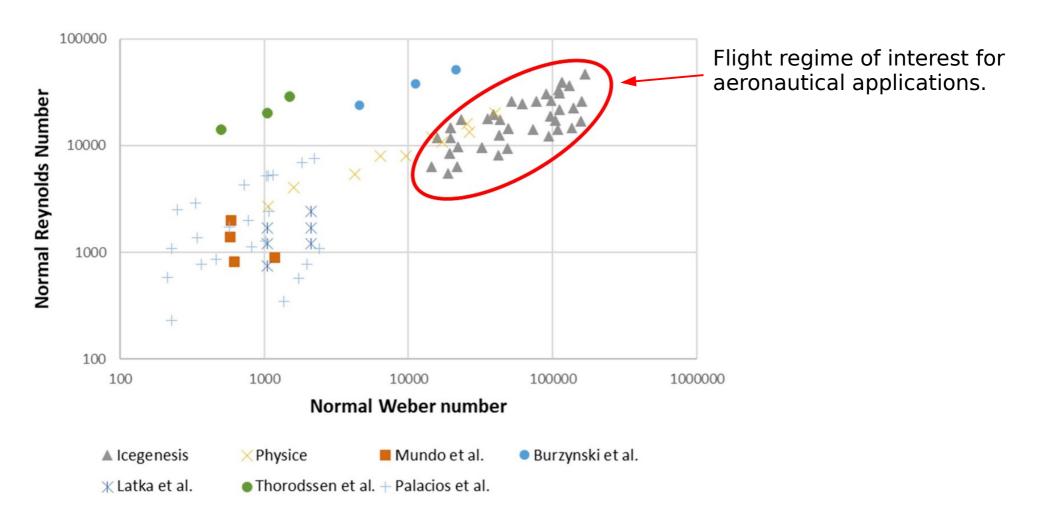


Impact of a **fully glaciated ice particle** on a wall. Impact velocity between 40 and 50 m/s.

PhD thesis of T, Hauk (HAIC).

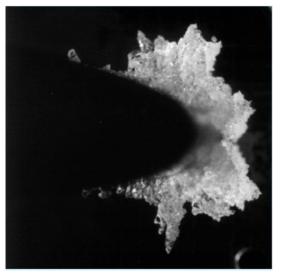
We

Impact for SLD : regime of interest for aeronautical applications

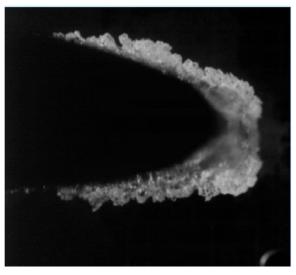


Sticking efficiency for SLD

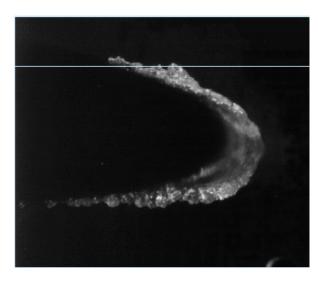
$$U_{\infty} = 100m/s$$
 $T_{\infty} = 0^{\circ}C$ chord = $145mm$







 $D=100\mu m$



 $D=200\mu m$

- Estimation of $\mathcal{E}_{\mathcal{S}}$ is paramount for ice shape prediction.
- Impact beyond the ice protection system due to the greater inertia of the droplets.
- The experimental estimation of ε_s is not straightforward.

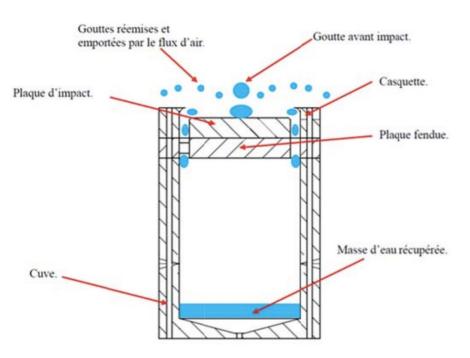
Sticking efficiency for SLD: indirect measurement

$$\varepsilon_s = \frac{\dot{m}_{dep}}{\dot{m}_{imp}} - \frac{\rm Experimentally\ estimated}{\rm Numerically\ (from\ simulations)\ estimated}$$

- $\dot{m}_{imp}=\beta\dot{m}_{\infty}$ accurately estimated by a trajectory solver.
- More sensitive estimation for $\,\dot{m}_{dep}\,$:
 - Collection of the water not re-emitted as droplets by a collecting tank.
 - > Use of an **absorbent blotter paper** to retain the collected water.
 - For rime ice conditions (low temperature ~ -10°C), estimate ice accretion thickness.

Sticking efficiency for SLD: indirect measurement (collecting tank)





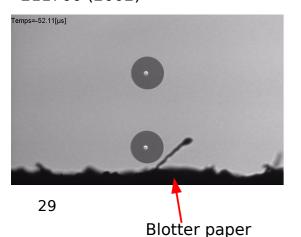
Main drawbacks:

- Strong influence of the air flow (surface sweeping)
- Control the **humidity level** and the amount of water evaporated.
- Difficult to discriminate between deposits from the primary impact and deposits from the local secondary re-impact.
- All the more precise as the impact occurs at low velocity.

Sticking efficiency for SLD: indirect measurement (absorbent blotter paper)

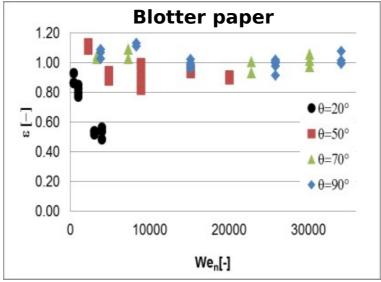


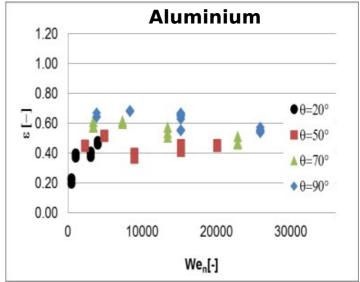
Papadakis et al., NASA/TR 2002-211700 (2002)



Main drawbacks:

- Strong influence of the **absorbent properties** of the blotter paper.
- Overestimation of ε_s (in particular its asymtotic part) :
 - > ~0.85 for blotter paper (normal impact).
 - ~0.6 for aluminium (normal impact)



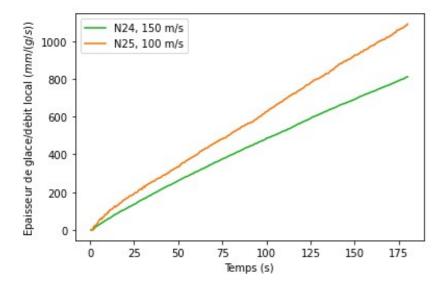


Sticking efficiency for SLD: indirect measurement (estimate ice accretion thickness)

$$\dot{m}_{acc} = \dot{m}_{dep} - \dot{m}_{vs} - \dot{m}_{rb}$$
 disregarded =0 for rime ice conditions

$$\dot{m}_{dep} = \dot{m}_{acc} = \frac{\rho_{ice} h_{ice}}{t} \qquad \begin{array}{c} \rho_{ice} \ : \text{rime ice density} \\ h_{ice} \ : \text{ice thickness} \end{array}$$

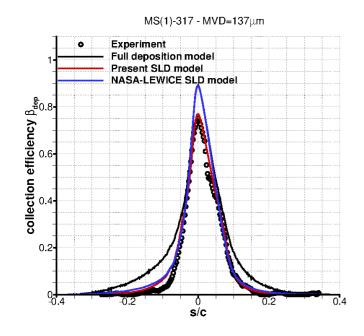
t: accretion time

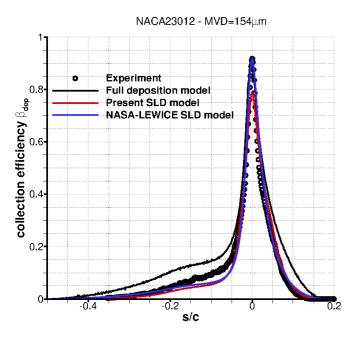


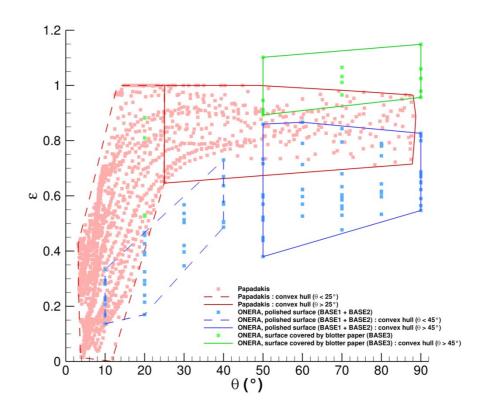
Main drawbacks:

- Need for geometries that minimize local reimpact.
- Need to know the rime ice density.

Model for SLD sticking efficiency







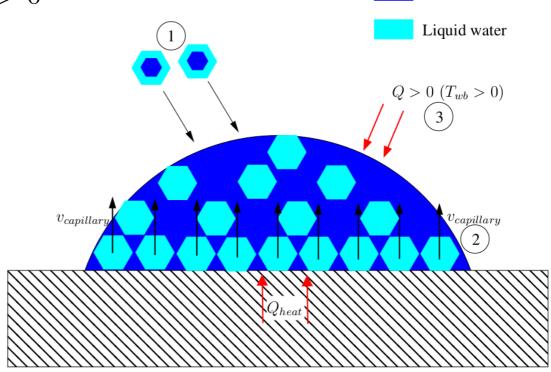
- One more model in the zoology of the models for ε_s near the leading edge.
- Improvement of the prediction of the **impingement limits**.
- Two zones:
 - Linear for grazing impacts (bouncing)
 - An asymptotic behavior. **High dependence on the nature of the impacted wall.**

Sticking efficiency for ice crystal

Fundamental point: role of **liquid water** in the collection of ice crystals. Source of the **liquid water**:

- Impacting partially melted ice particles (glaciated regime) or solid ice particles + supercooled droplets (mixed phase regime)
- 2) Capillary ascent of the liquid water at the wall obtained from ice melting due to heat flux at the wall (heated wall)

3) Warm environment (air) with $T_{wb} > 0$

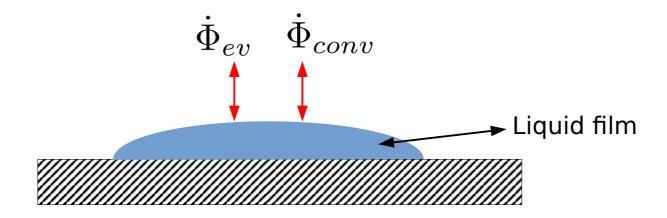


Solid ice

Sticking efficiency for ice crystal: definition of the wet bulb temperature

Wet bulb temperature T_{wb} :

- Temperature above a liquid film.
- ullet Equilibrium temperature between evaporative cooling $\dot{\Phi}_{ev}$ and heat transfer Φ_{conv}
- ullet Depends on the **relative humidity** r_h



 T_{wb} is solution of the non-linear equation :

$$\dot{m}_{ev}(T_{wb}) \cdot L_v(T_{wb}) = h_t \cdot (T_{\infty} - T_{wb})$$

 \dot{m}_{ev} : Evaporative mass

33

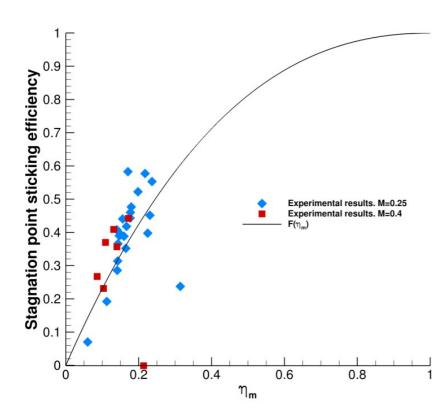
 L_v : Latent heat of vaporization

 h_t : Heat transfer coefficient

 T_{∞} : Farfield temperature

Sticking efficiency for ice crystal

For the **glaciated regime** (partially melted particles)



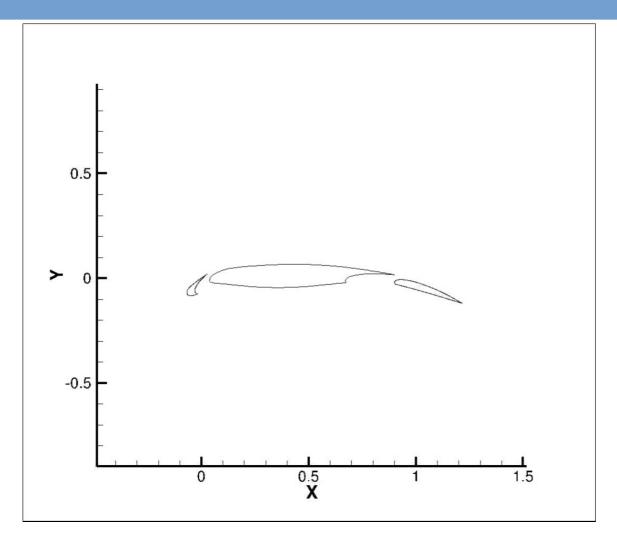
Currie, AIAA-2014-3049, 2014

$$\varepsilon_s = \frac{\dot{m}_{dep}}{\dot{m}_{imp}} = F\left(\eta_m\right)$$

 η_m : particle melting ratio

- For the experiments, difficulty in differentiating between sticking efficiency and erosion which are combined effects.
- Measurements made near the stagnation point where erosion is observed as a minimum.

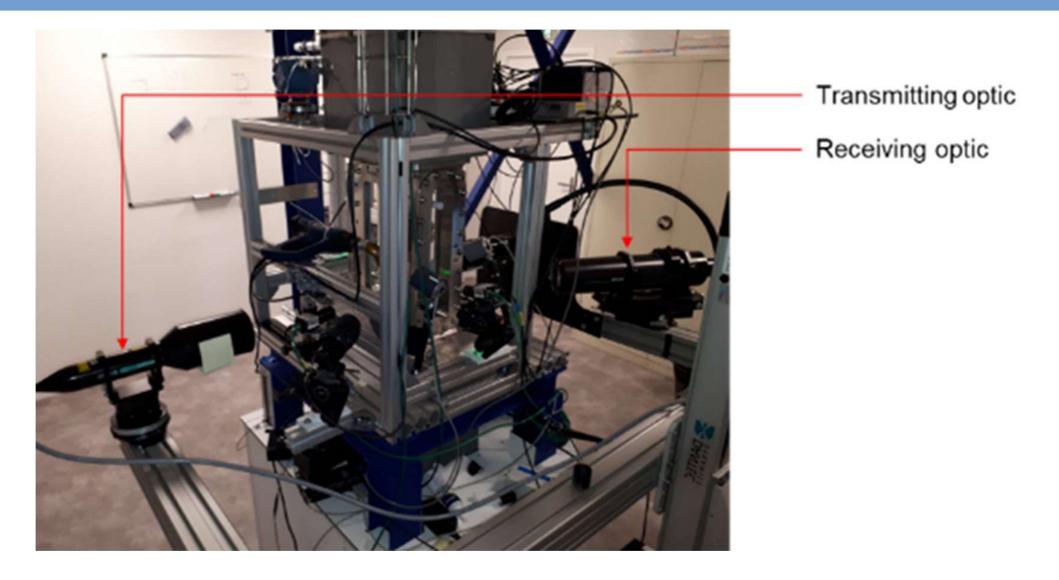
Characterization of the re-emitted particles: case of SLD



- **High-lift wing** with impacting SLD.
- Droplets re-emitted after impact on the slat can impact the main body and the flap downstream.

[•] Important for the **design of IPS** (Ice Protection System).

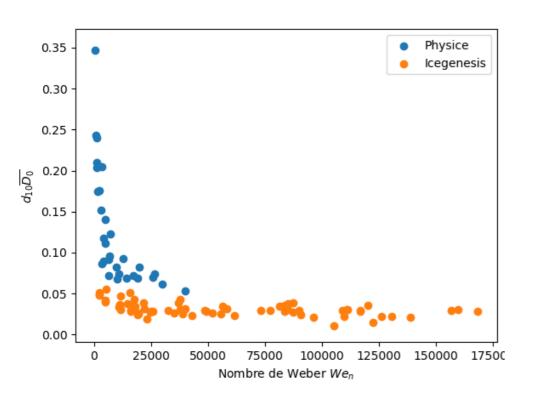
Characterization of the re-emitted particles: case of SLD

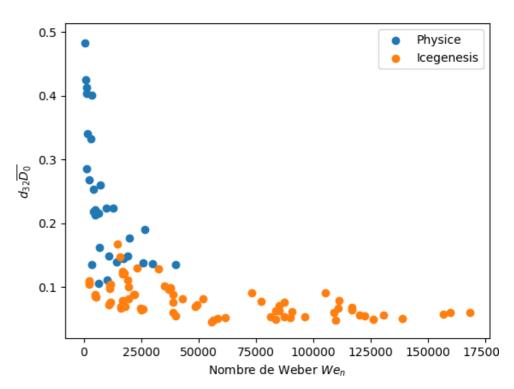


Experimental setup for secondary droplet diameter measurement with the Dantec DualPDA. T. Alary PhD works (2023).

Characterization of the re-emitted particles: case of SLD





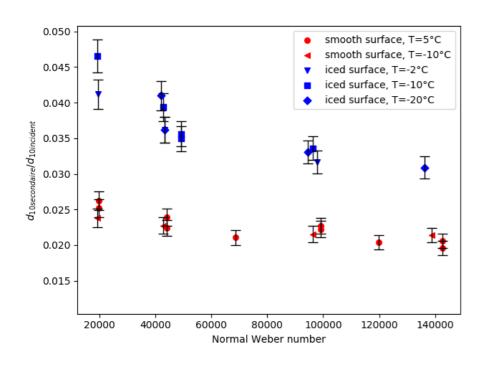


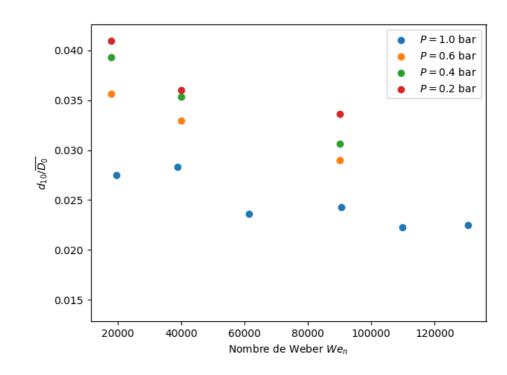
A **plateau** observed for the size of the re-emitted droplets for high velocities.

Characterization of the re-emitted particles: case of SLD

Smooth/clean surface

Iced surface





Influence of the substrate nature (iced vs. smooth/clean surface).

Perspective : study of the ratio $\frac{d_{imp}}{h_{rough}}$

Pressure influence

A Grady-based model (energy horizon model).

To predict the **maximum fragment diameter size**, two main impact stages are assumed:

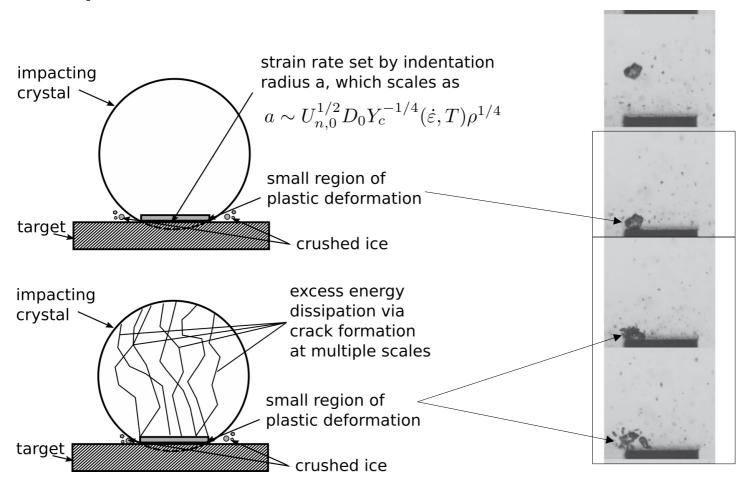
 Crushing of the crystal within the wall contact zone and formation of an indentation via plastic deformation.

(Hutchings, J. Physics D, 1977, 10(14)) (Roisman and Tropea, Proc. R. Soc. A, 2015, 471)

• Due to the increasing tensile strain rate, whose level is determined by the indentation radius, cracks form to relieve internal stresses. The energy horizon modeling framework of Grady for explosive fragmentation is used to predict the largest fragment size.

(Grady, J. Mech. Phys. Solids, 1988, 36)

Impact model: illustrations



Schematic of the two main impact stages:

- a) indentation formation via plastic deformation.
- b) crack formation and fragmentation

Non spherical crystal impact visualization from Hauk et al. (Hauk et al., Proc. R. Soc. A, 2015)

Maximum diameter model: details

The strain rate is assumed to be related to the identation radius:

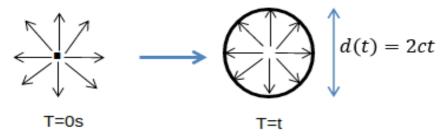
$$a \sim U_{n,0}^{1/2} D_0 Y_c^{-1/4} (\dot{\varepsilon}, T) \rho^{1/4}$$
$$\dot{\varepsilon} \sim U_{n,0}^{1/2} D_0^{-1} Y_c^{1/4} (\dot{\varepsilon}, T) \rho^{-1/4}$$

- with Y_c the compressive failure strength, which depends both on temperature (*Petrovic, J. Mat. Science, 2003*) and the strain rate itself (*Tippmann et al, Int. J. Imp. Eng., 2013*). The ice density ρ is assumed constant.
- Energy limited fragmentation is assumed, i.e. fragmentation through a sufficient inherent flaw structure when sufficient energy is supplied (*Grady, J. Mech. Phys. Solids, 1988, 36*):

$$\frac{D_{max}}{s_0} \sim \left(\frac{\dot{\varepsilon}}{\dot{\varepsilon}_0}\right)^{\beta}$$

Grady's energy-based model for the estimation of the largest fragment size

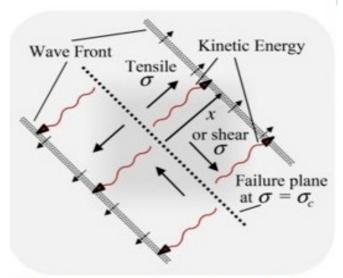
- An energy-based criterium for fragment size.
- Less attention attributed to the underlying microstructure involved in the fracture process.
- d : fragment characteristic size



- Three energy contributions (in the particle frame):
 - o Tensile (dilatation) energy: $E_{el} = \frac{\pi}{12} \varepsilon(t) \sigma(t) d(t)^3 = \frac{\pi}{12} \frac{\sigma(t)^2}{E} d(t)^3 = \frac{\pi}{12} \frac{\sigma(t)^2}{\rho c^2} d(t)^3$
 - Surface creation energy: $E_{surf} = \pi \Gamma d(t)^2$
 - Kinetic energy (neglected in comparison to the other contributions in the balance)
- Energy balance:

$$\frac{1}{2}\frac{\sigma(t)^2}{\rho c^2} = \frac{6\Gamma}{d(t)}$$

(per volume unit)



Material failure on the x = 0 plane initiates stress release wave propagation into the neighboring elastic medium

- ρ : density
- E: Young modulus
- $c^2 = \frac{E}{\rho}$: wave speed
- Γ : surface tension coefficient
- σ : tensile stress
- ε : strain
- Hooke law: σ = Eε

Grady's energy-based model for the estimation of the largest fragment size

Hypothesis:

- d(t) = 2ct
- $\sigma(t) = \rho c^2 \dot{\varepsilon} t$
- ἐ (strain rate) large enough so that t₁ < t₂ (energy-limited fragmentation mode in the energyhorizon theory of Grady)
- Y: yield strength (maximum tensile pressure)

Static approach:

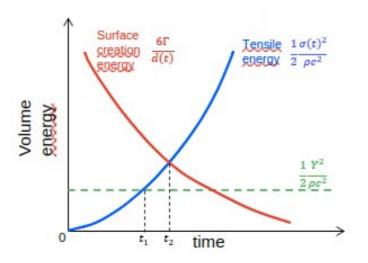
• For $t \ge t_1$: fragmentation with $\sigma(t) = \sigma_1 = Y$

$$\rho c^2 \dot{\varepsilon} t_1 = Y$$

• $t_1 = \frac{d_1}{2c}$

$$\dot{\varepsilon}d_1 = \frac{2Y}{\rho c}$$

$$\frac{\dot{\varepsilon}}{\dot{\varepsilon}_*} \frac{d_1}{d_*} = 1$$



Dynamic approach (energy-horizon theory):

• For $t = t_2$: $\frac{1}{2} \frac{\sigma_2^2}{\rho c^2} = \frac{6\Gamma}{d_2}$

$$\rho c^2 \dot{\varepsilon}^2 t_2 = \frac{12\Gamma}{d_2}$$

$$d_* = \frac{12\rho c^2 \Gamma}{Y^2}$$

$$\rho c^2 \dot{\varepsilon}^2 t_2 = \frac{12\Gamma}{d_2}$$

$$\cdot \quad t_2 = \frac{d_2}{2c}$$

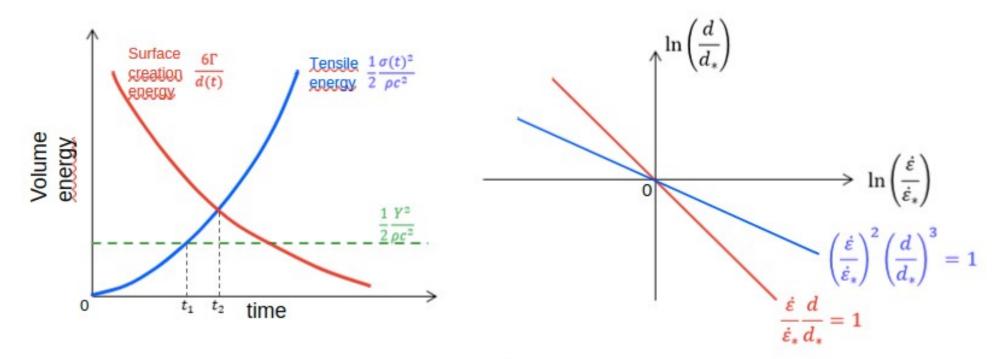
$$\dot{\varepsilon}^2 {d_2}^3 = \frac{48\Gamma}{\rho}$$

$$^{2}d_{2}^{3} = \frac{48\Gamma}{\rho}$$

$$\dot{\varepsilon}_* = \frac{Y^3}{6\rho^2 c^3 \Gamma}$$

$$\left(\frac{\dot{\varepsilon}}{\dot{\varepsilon}_*}\right)^2 \left(\frac{d_2}{d_*}\right)^3 = 1$$

Grady's energy-based model for the estimation of the largest fragment size



$$t_1 < t_2 \Rightarrow d$$
 provided by the dynamic approach $t_1 > t_2 \Rightarrow d$ provided by the static approach

Limit:
$$t_1=t_2$$
 \Rightarrow $t_1=t_2$ \Rightarrow $d_{lim}=d_*\approx 150 \mu m$
$$E=10.5~{\rm GPa}$$

$$Y=10~{\rm MPa}$$

$$\Gamma=0.12~{\rm J/m^2}$$

$$\rho_p=917~{\rm kg/m^3}$$

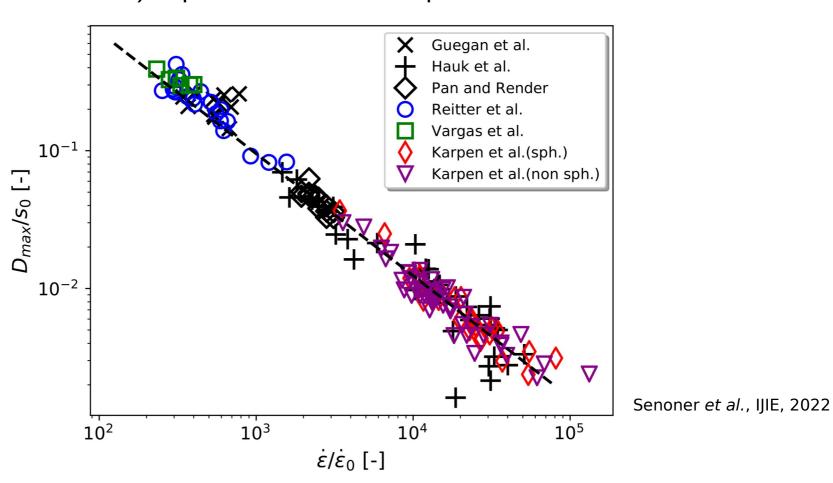
In conclusion:

• Determine α and β such that $\frac{d}{d_*} = \alpha \left(\frac{\dot{\epsilon}}{\dot{\epsilon}_*}\right)^{-\beta}$ with $1 \le \beta \le 2/3$

Maximum diameter model: details

$$\frac{D_{max}}{s_0} \sim \left(\frac{\dot{\varepsilon}}{\dot{\varepsilon}_0}\right)^{\beta}$$

The exponent should lie **between -1 (static fracture) and - 2/3 (highly dynamic fracture)**, so a slightly lower (absolute value) exponent value was expected



Correlation between current strain rate model and maximum particle diameter in a log-log plot.

Characterization of the re-emitted particles: case of ice crystals. Particle size distribution (PSD).

Particle size distribution (PSD)

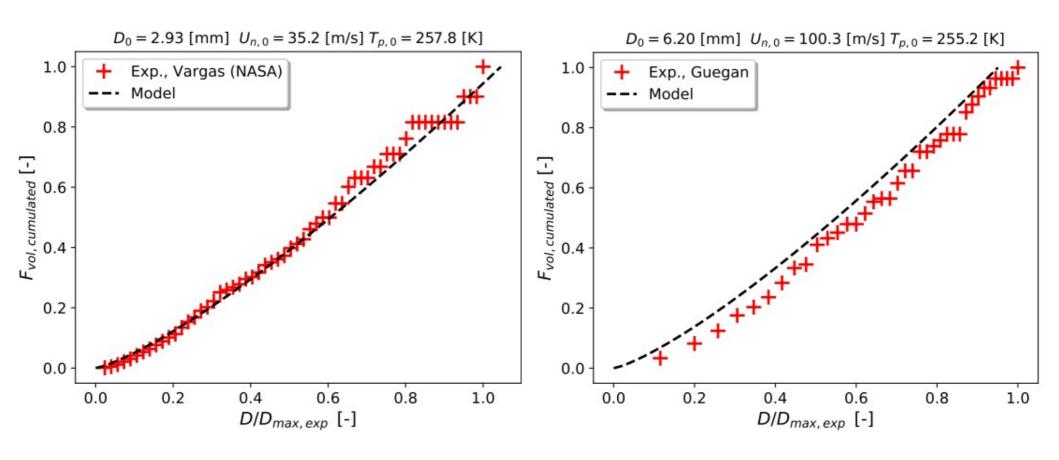
• Weiss (Weiss, *Eng. Fract. Mech., 68 (17-18)*) assumes that the size distribution resulting from ice crystal impact is **fractal in nature**, i.e. number probability density for instance follows a power law:

$$p(x)dx = Pr(x \le X \le x + dx) = Cx^{-\alpha}dx$$

- The main idea of fractals applied to fragmentation is that the rupture propagates from the largest to the smallest scales with an identical rupture criterion, mostly the same rupture probability at all scales.
- Grady proposes an loose analogy with turbulence for understanding: "during failure, fracture on successively finer length scales proceeds though a cascade of crack branching until length scales adequate to the dissipation of the initial elastic strain energy are achieved".

Characterization of the re-emitted particles: case of ice crystals. Particle size distribution (PSD).

Particle size distribution (PSD)

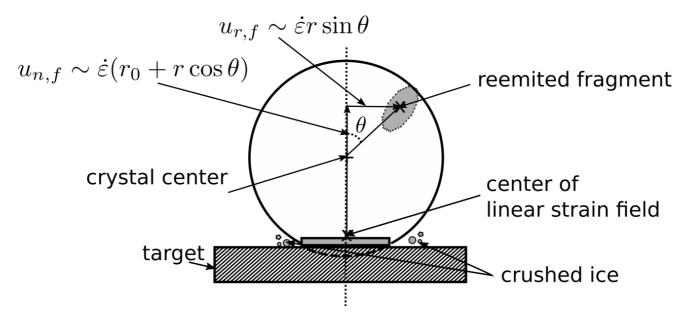


Senoner et al., IJIE, 2022

 $F_{vol,cumulated}$: cumulative particle size distribution

Characterization of the re-emitted particles: case of ice crystals. Particle velocity distribution.

Particle velocity distribution



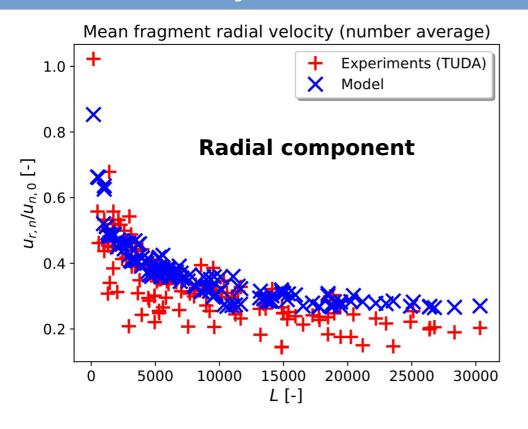
Schematic of the fragment velocity model assuming a linear strain rate distribution centered on the lower bottom of the crystal

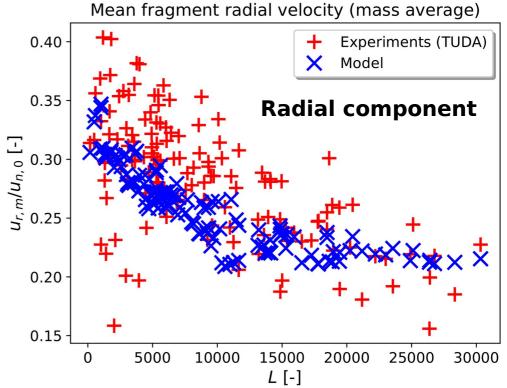
The number averaged radial and normal velocities then write:

$$\overline{u_{f,r}} = \int_{r_{min}}^{r_{max}} Cr_f^{-\alpha} \int_0^{r_0 - r_f} \int_0^{2\pi} \int_0^{2\pi} \frac{1}{4/3\pi (r_0 - r_f)^3} k\dot{\varepsilon} r \sin\theta r^2 \sin\theta d\phi d\theta dr dr_f$$

$$\overline{u_{f,n}} = \int_{r_{min}}^{r_{max}} Cr_f^{-\alpha} \int_0^{r_0 - r_f} \int_0^{2\pi} \int_0^{2\pi} \frac{1}{4/3\pi (r_0 - r_f)^3} k\dot{\varepsilon} (r_0 + r\cos\theta) r^2 \sin\theta d\phi d\theta dr dr_f$$

Characterization of the re-emitted particles: case of ice crystals. Particle velocity distribution.





Ratio of number averaged radial fragment velocity over the Vidaurre number L

Ratio of mass averaged radial fragment velocity over the Vidaurre number L

Normal component

$$\overline{u_{f,n}} = \frac{k'}{2} u_n^{1/2} Y_c^{1/4} \rho^{-1/4}$$

For the normal velocity, the average restitution coefficient does not depend on the size of the impacting crystal and is constant regardless of the size of the reemited fragments, which does not seem realistic.

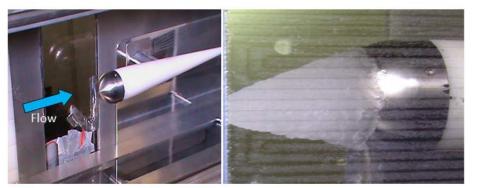
Additional work required for the normal component.

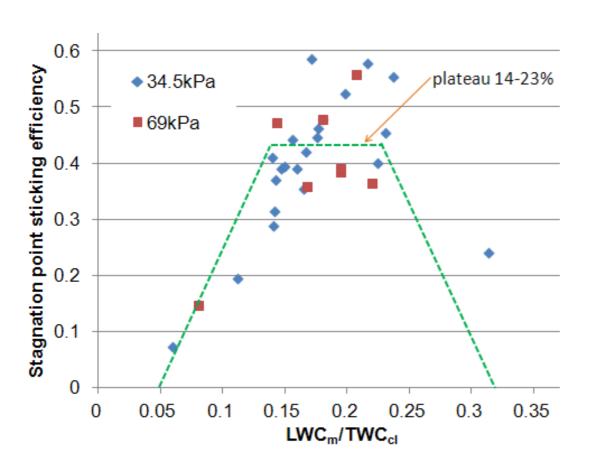
Outline

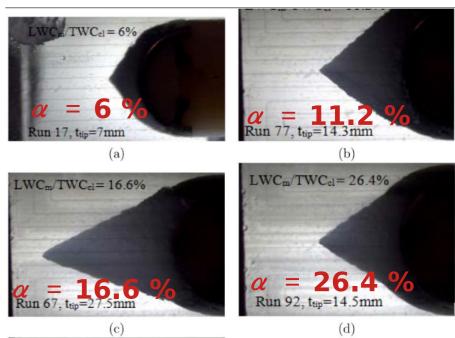
- 1) Trajectory model adaptation for SLD, ice crystals and snowflakes.
- 2) Impact model adaptation for SLD, ice crystals and snowflakes.
 - a) SLD
 - b) Ice crystals
- 3) Accretion model adaptation for SLD, ice crystals and snowflakes.

The plateau effect (ice crystal icing, glaciated conditions).

Currie et al., AIAA 2014







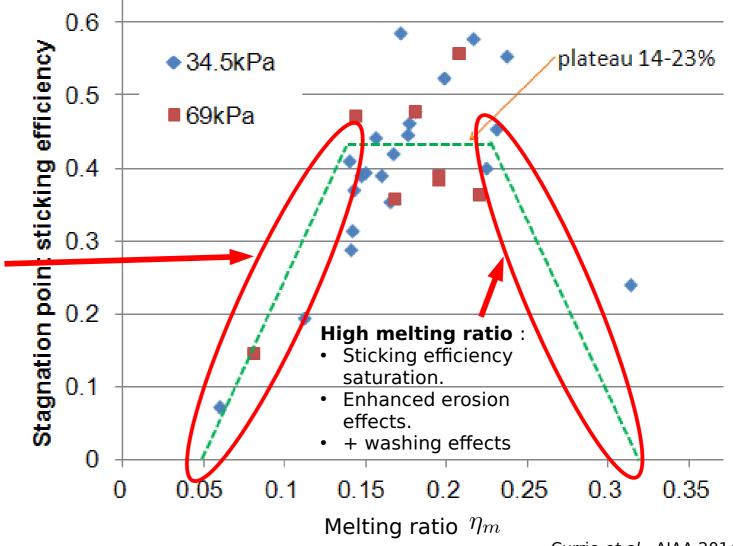
LWC_m/TWC_{el}= 31.4%

The plateau effect (ice crystal icing, glaciated conditions).

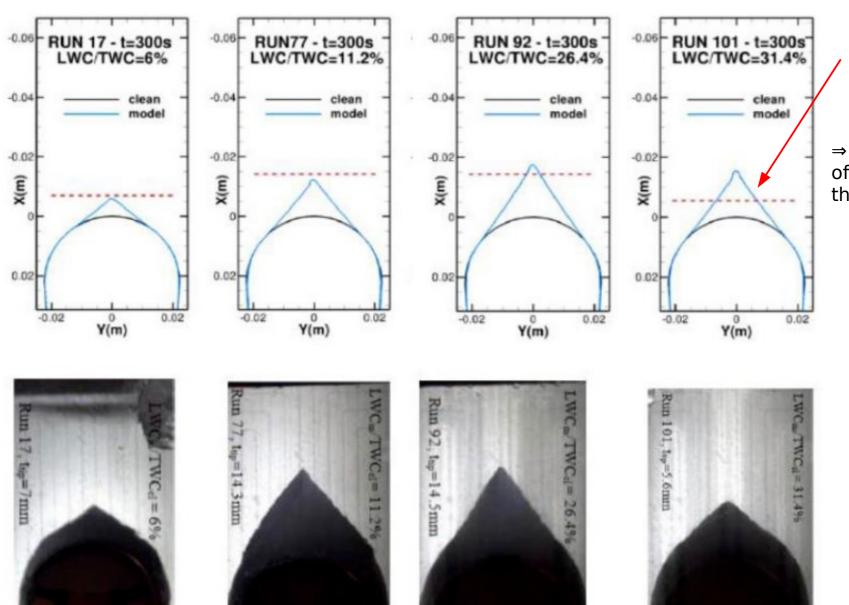
- Competition between the particle sticking efficiency and erosion.
- Relevance of the role played played by the **liquid water**.

Low melting ratio η_m :

- Increasing sticking efficiency ε_s with melting ratio.
- Moderate erosion (few water)



Consideration of the erosion effect : ice shapes in ice crystal icing conditions



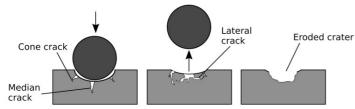
Only the tangential component of the velocity is considered

⇒ Poor estimation of the right part of the plateau.

Erosion effect due to ice crystal impacts : model improvement (1/2)

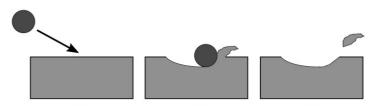
- Solid-solid collision theory of Finnie et Bitter [Finnie 1978, Bitter 1962]
- Two main phenomena: plastic deformation and cutting.

Erosion by plastic deformation



- Cratering by plastic deformation
- Large influence of the normal velocity.

Erosion by cutting



- A part of the substrate is torn off after penetration of the particle.
- Large influence of the tangential velocity

$$\eta_{er} = \frac{m_{er}}{m_{imp}} = F_s \rho \frac{\boldsymbol{V_c}(v_t^2, C, \sigma_{el}) + \boldsymbol{V_d}(v_n^2, E, v, \sigma_{el}, \varepsilon_D)}{m_{imp}}$$

 F_S : shape factor

 σ_{el} : yield strength

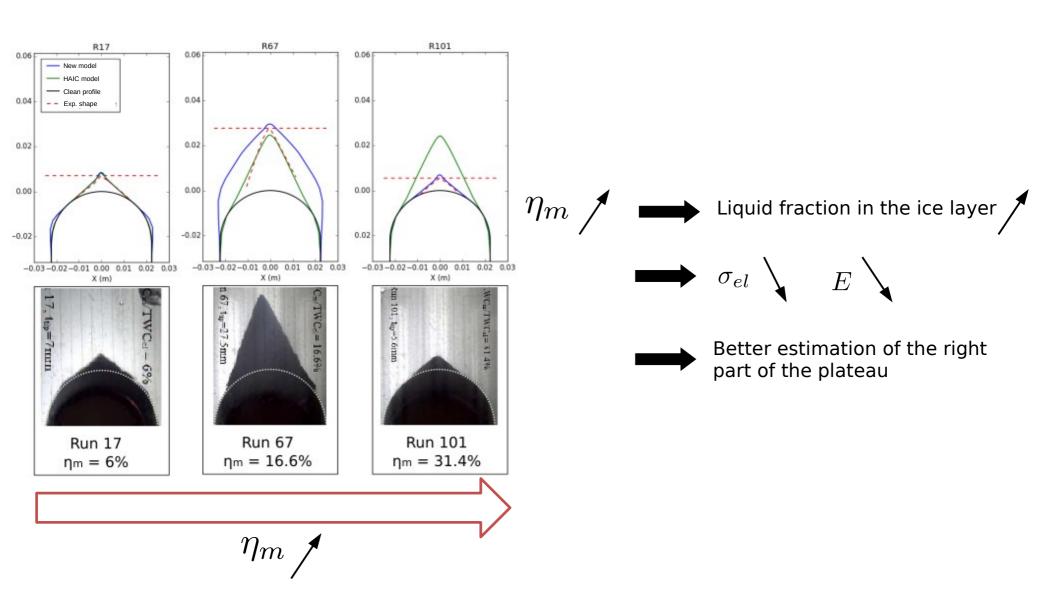
 $E\,$: Young modulus

u : Poisson coefficient

 $arepsilon_D$: deformation wear factor

C: cutting efficiency

Erosion effect due to ice crystal impacts : model improvement (2/2)



Impact of solid ice particles on heated walls

